



Client	Sample Brewery Pty Ltd
Site	Packaging Hall
Job	J-1042 Divert valve seal change, annual shutdown
Asset	DV-106 Divert valve DN80
PO	PO 4501234

What we found

Hairline crack in the valve housing at the lower port weld. Product weeping under line pressure. The valve cannot go back into service as is.



What we recommend

Cut out the cracked DV-106 housing, fit a new DN80 housing and weld it into the line. Pressure test, passivate, rebuild the valve with new seals and function test with the site before restart.

Estimated labour: 12 hours Parts: DN80 divert valve housing, full seal kit, weld consumables

To approve: reply to this email with your name, or call us on 0472 876 711.

This is extra to the agreed scope. We will not start this work until you approve it.